

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
Bearing retainer x Drive end frame		3.0	31	27 in·lbf
Rectifier end frame x Drive end frame	without Cord clip	4.5	46	39 in·lbf
	with Cord clip	5.4	55	48 in·lbf
Generator pulley x Rotor		110.5	1,125	81
Rectifier holder x Lead wire on rectifier end frame		2.94	30	26 in·lbf
Voltage regulator x Rectifier end frame, Rectifier holder		1.96	20	17 in·lbf
Brush holder x Rectifier holder, Voltage regulator		1.96	20	17 in·lbf
Rear end cover x Rectifier holder		4.4	45	39 in·lbf
Plate terminal x Rectifier holder	Bolt	3.85	39	34 in·lbf
	Nut	4.4	45	39 in·lbf
Terminal insulator x Rectifier holder		4.1	42	36 in·lbf
Generator x Cylinder block		39	400	29